



PowerFlow™ D03 Modular Stack Valves













MODULAR STACK VALVES

PRODUCT OVERVIEW

Modular Stack Valves



Features and Benefits

- Reduces assembly time
- Eliminates plumbing for reduced system space and connections
- 5,000 PSI rated at full rated flow
- Matches D03, D05, and D08 mounting patterns

Product Description

Modular stack valves are designed to install between the valve and its mounting surface. This will eliminate plumbing connections and reduce space requirements. Continental Hydraulics has a full range including check, flow control, relief, reducing, sequencing, shuttle valves and counterbalance valves. Manufactured to NFPA and ANSI/ISO's standards.

Bodies are manufactured of either aluminum (3000 PSI) or ductile (5000 PSI) to meet your pressure requirements. Our bodies use industry common cavities. All cartridges are 100% tested functionally.

Specifications

- Flow: Up to 120 GPM
- Pressure: Up to 5,000 PSI
- Temperature: Up to 200° F.
- Buna Seals

Subplates/Manifolds and Custom Integrated Hydraulic Circuits

Features & Benefits

- Precision machining to meet both NFPA and ANSI/ISO valve patterns
- High flow option
- Pressures up to 5000 PSI
- Available off the shelf for shipping
- Manifolds reduce piping thus reducing possible leakage points
- Parallel, series or custom circuits

Product Description

Continental Hydraulics supply Subplates, manifolds and Custom Block designs to meet your requirements. Our Subplates, Manifolds and custom products are available to match a variety of cartridge valve manufacturer's cavities We also have a full line of adapter, transition, tapping and cover plates. Adapter plates mount to your existing equipment and allow newer; valve patterns to be mounted, saving plumbing time and expense.

Tapping plates allow installation of gauges without external plumbing. Our manifolds are manufactured for D02 through D10 NFPA patterns. Manifolds are available with one to sixteen stations.

Specifications

Manufactured from either aluminum or continuous cast ductile materials Pressure rated to 3000 PSI for aluminum and 5000 PSI for ductile. Ports available are NPTF, SAE, BSPP. ISO and BSPT

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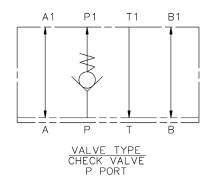
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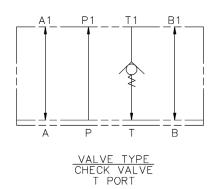


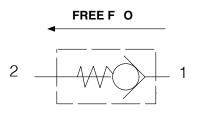
C03MSV-DP / C03MSV-DT

CHECK VALVE, DIRECT OPERATED









DESCRIPTION

Utilizes a cartridge type, guided poppet, and hydraulic check valve as a blocking or load holding device for high-pressure applications.

OPERATIONS

This valve allows free flow in one direction and blocks flow in the opposite direction.

FEATURES & BENEFITS

- All external parts are zinc plated for long life against elements.
- All cartridges are 100% functionally tested.
- Industrial common cavities.

SPECIFICATIONS

20 GPM (75 L/M) Nominal Flow:

Valve Bodies: 3000 PSI (207 Bar) = Aluminum

(2024-T4)

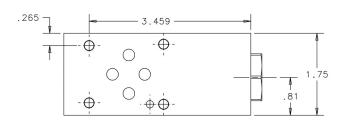
C03MSV-DP / C03MSV-DT

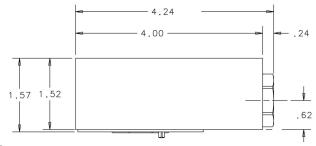


CHECK VALVE, DIRECT OPERATED

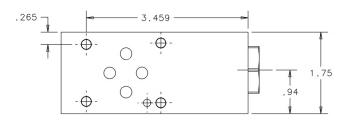
DIMENSIONS

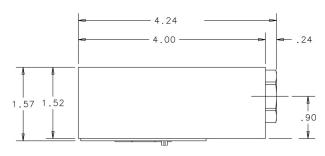
C03MSV-DP



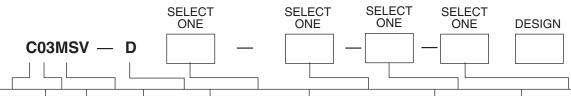


C03MSV-DT





ORDERING INFORMATION

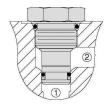


FUNCT	TION	SIZE	STYLE	TYPE	CONT	CONTROL PORT		CONTROL PORT CRACK		CRACKING PRESSURE		SEALS		MATERIAL
CHE VAL\		NFPA	MODULAF	DIRECT	CODE	LOCATION	CODE	PRESSURE	CODE		CODE			
VAL	v L	D03 NG6	STACK	OPERATE: GUIDED	P	P PORT	5	5 PSI	Α	BUNA N (STD)	A	ALUMINUM (STD)		
		(CETOP 3)	VALVE	POPPET	Т	T PORT	70	70 PSI	G	VITON				

Body Only Assembly (DP or DT):

Aluminum (Part No.) - 552469K

Includes Seal Retainer Plate, O-rings & Locating Pin.



General Information:

Cartridge cavity is HydraForce VC10-2 with a flow pattern set up for checked flow port 2 to port 1.

Cartridge #

CV10-20-0-N-5 CV10-20-0-V-5 CV10-20-0-N-70 CV10-20-0-V-70

Buna N 5 PSI Viton 5 PSI Buna N Viton

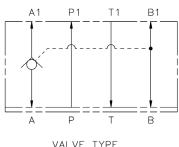
70 PSI 70 PSI

TYPICAL ORDERING CODE: C03MSV-DP-70-AA

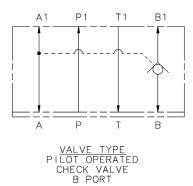
C03MSV-PA / C03MSV-PB / C03MSV-PC

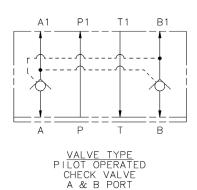
CHECK VALVE, PILOT OPERATED

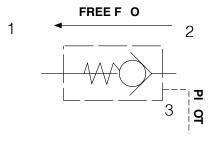












DESCRIPTION

Utilizes a cartridge-type, guided poppet, and hydraulic pilot operated check valve as a blocking or load-holding device for high pressure applications.

OPERATIONS

This valve allows free flow from the work port to the outlet port and blocks flow in the opposite direction. Free flow will be allowed from the outlet port to the work port when at least one-third of the load induced pressure is sensed in the opposing work port.

FEATURES & BENEFITS

- All external parts are zinc-plated for long life against elements.
- All cartridges are 100% tested functionally.
- Uses Sun T-11A cavity.

SPECIFICATIONS

Valve Bodies: 3000 PSI (207 Bar) = Aluminum (2024-T4)

Flow: 15 GPM (57 L/M) Nominal

Pllot Ratio: 3:1

Internal Leakage: 1 drop per minute maximum at

5000 PSI

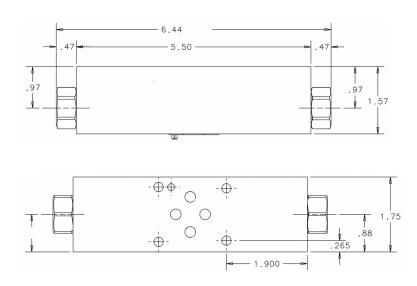
C03MSV-PA / C03MSV-PB / C03MSV-PC



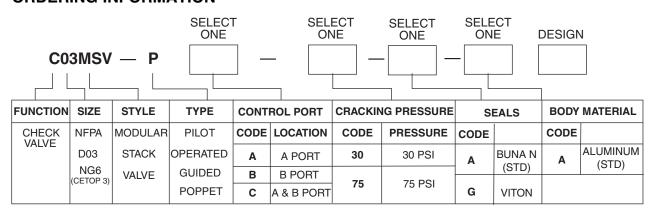
CHECK VALVE. PILOT OPERATED

DIMENSIONS

C03MSV-PA, PB and PC



ORDERING INFORMATION



Body Only Assembly:

Code A, B & C: Aluminum (Part No.) - 550424K



General Information:

Cartridge cavity is Sun T-11A with flow pattern set up for checked flow port 1 to port 2, with port 3 as the pilot signal.

Cartridge # CKCB-XCN CKCB-XEN Buna N 75 PSI CKCB-XCV

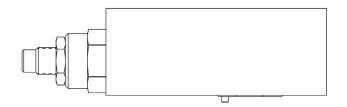
30 PSI Viton CKCB-XEV Viton 75 PSI

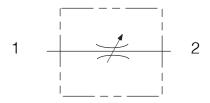
TYPICAL ORDERING CODE: C03MSV-PA-30-AA

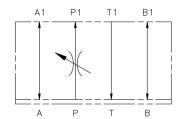


F03MSV-NIP / F03MSV-NOT

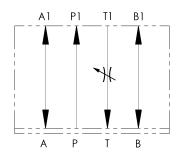
FLOW CONTROL VALVE, NON-COMPENSATED







VALVE TYPE
FLOW CONTROL VALVE
METER-IN
P-PORT



FLOW CONTROL VALVE METER-OUT T-PORT

VALVE TYPE

DESCRIPTION

Utilizes a screw-in cartridge type, adjustable poppet type, hydraulic flow control valve.

OPERATIONS

This valve increases its orifice value from fully closed to fully open with counter-clockwise rotation.

FEATURES & BENEFITS

- All external parts are zinc-plated for long life against elements.
- All cartridges are 100% tested functionally.
- Industry common cavity.

SPECIFICATIONS

Flow: 12 GPM (45 L/M) Nominal

Valve Bodies: 3000 PSI (207 Bar) = Aluminum

(2024-T4)

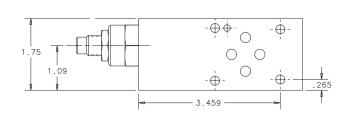
F03MSV-NIP / F03MSV-NOT

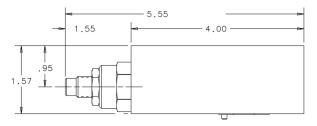


FLOW CONTROL VALVE. NON-COMPENSATED

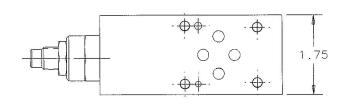
DIMENSIONS

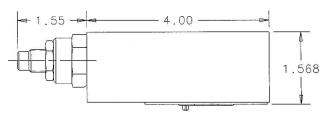
F03MSV-NIP



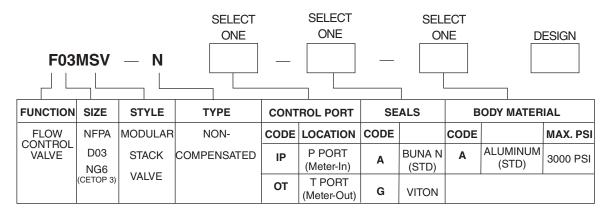


F03MSV-NOT





ORDERING INFORMATION



Body Only Assembly

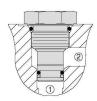
NIP:

Aluminum (Part No.) - 552973K

NOT:

Aluminum (Part No.) - 552469K

Includes Seal Retainer Plate, O-rings & Locating Pin.



General Information

Cartridge cavity is HydraForce VC10-2 with a flow pattern set up for flow port 1 to port 2.

Cartridge #

NV10-20A-0-N NV10-20A-0-V

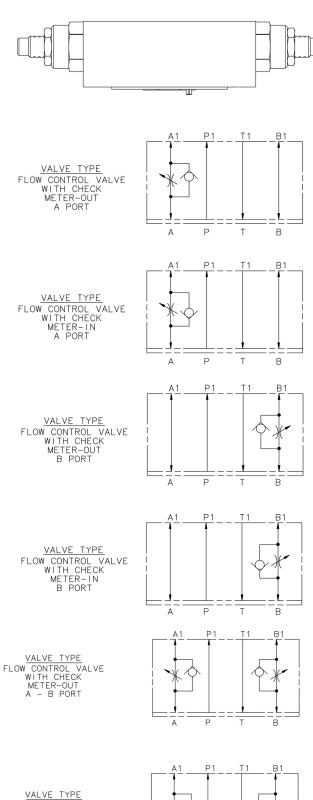
Buna N Viton

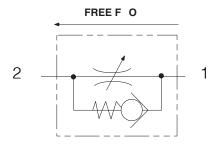
TYPICAL ORDERING CODE: F03MSV-NIP-AA



F03MSV-NDA / F03MSV-NDB / F03MSV-NDC

FLOW CONTROL VALVE, NON-COMPENSATED WITH CHECK





DESCRIPTION

Utilizes a screw-in cartridge type, adjustable poppet type, hydraulic flow control valve with free reverse flow check.

OPERATIONS

This valve increases its orifice value from fully closed to fully open with counter-clockwise rotation.

FEATURES & BENEFITS

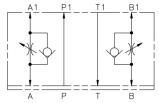
- All external parts are zinc-plated for long life against elements.
- All cartridges are 100% tested functionally.
- Industry common cavity.

SPECIFICATIONS

Flow: 12 GPM (45 L/M) Nominal

Valve Bodies: 3000 PSI (207 Bar) = Aluminum

(2024-T4)



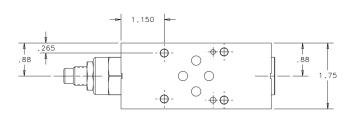
F03MSV-NDA / F03MSV-NDB / F03MSV-NDC

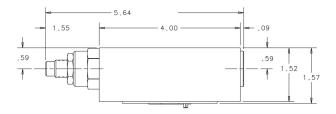


FLOW CONTROL VALVE, NON-COMPENSATED WITH CHECK

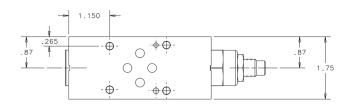
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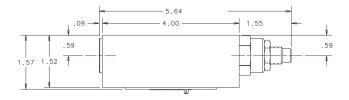
F03MSV-NDA



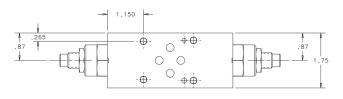


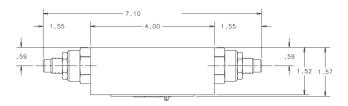
F03MSV-NDB



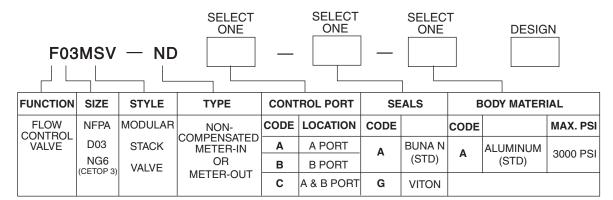


F03MSV-NDC





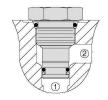
ORDERING INFORMATION



Body Only Assembly:

<u>Code A, B, & C</u> Aluminum (Part No.) - 553081K

Includes Seal Retainer Plate, O-rings, Locating Pin & Plug on A-B code.



General Information:

Cartridge cavity is HydraForce VC10-2 with a flow pattern set up for metered flow port 2 to port 1 with free flow port 1 to port 2.

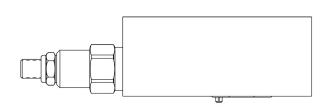
Cartridge # FC10-20A-0-N Buna N FC10-20A-0-V Viton

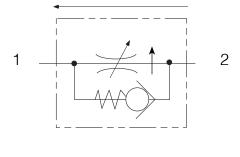
TYPICAL ORDERING CODE: F03MSV-NDA-AA



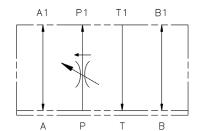
F03MSV-CIP

FLOW CONTROL VALVE, PRESSURE COMPENSATED WITH CHECK





FREE F O



VALVE TYPE PRESSURE COMPENSATED FLOW CONTROL VALVE METER IN P PORT

DESCRIPTION

This unit is a pressure compensated, fully adjustable flow control valve with reverse freeflow check.

OPERATION

This valve maintains a constant flow rate regardless of system pressure or load changes. Reverse flow will open the check at 10 PSI.

FEATURES & BENEFITS

- Sharp edge orifice designed to minimize floor variation.
- All external parts are zinc-plated for long life against elements.
- All cartridges are 100% functionally tested.
- Uses Sun T-13A Cavity.
- 5 turns of adjustment.
- 10 PSI free flow check cracking pressure.
- 18 cu.in./min. leakage at shut-off.

SPECIFICATIONS

Flow: .1 to 6 GPM (23 L/M) Nominal See performance chart

Flow Accuracy: Less than ±5% with a minimum of 200 PSI pressure differential.

Valve Bodies: 3000 PSI (207 Bar) = Aluminum

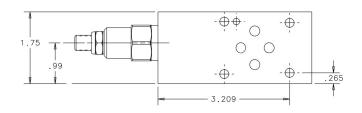
(2024-T4)

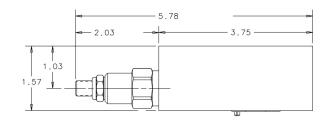


FLOW CONTROL VALVE, PRESSURE COMPENSATED WITH CHECK

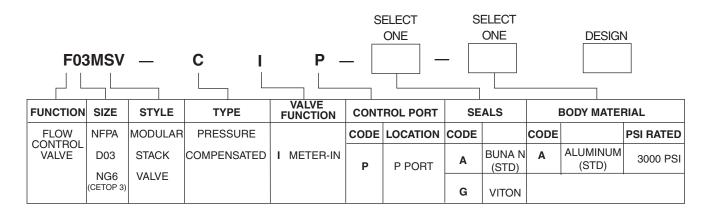
DIMENSIONS

F03MSV-CIP





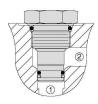
ORDERING INFORMATION



Body Only Assembly:

Aluminum (Part No.) - 552951K

Includes Seal Retainer Plate, O-rings & Locating Pin.



General Information:

Cartridge cavity is Sun T-13A with a flow pattern set up for metered flow port 1 to port 2 and free flow port 2 to port 1.

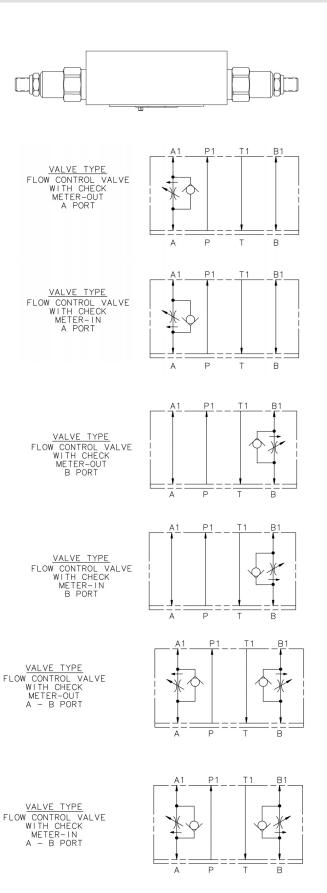
FDBA-LAN Buna N Cartridge # FDBA-LAV Viton

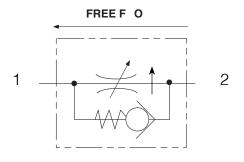
TYPICAL ORDERING CODE: F03MSV-CIP-AA



F03MSV-CDA / F03MSV-CDB / F03MSV-CDC

FLOW CONTROL VALVE, PRESSURE COMPENSATED WITH CHECK





DESCRIPTION

This is a pressure compensated, fully adjustable flow control valve with reverse flow check.

OPERATIONS

This valve maintains a constant flow rate regardless of system pressure or load changes. Reverse flow will open the check at 10 PSI.

FEATURES & BENEFITS

- Sharp edge orifice to minimize flow variation.
- All external parts are zinc-plated for long life against elements.
- 10 PSI reverse free flow check cracking pressure.
- Minimum 18 cu.in./min. leakage at shutoff.
- All cartridges are 100% tested functionally.
- Sun T-13A cavity.
- 5 turns of adjustment.

SPECIFICATIONS

Flow: .1 to 6 GPM (46 L/M) Nominal

Flow Accuracy: Less than ±5% with a minimum of

200 PSI pressure differential

Valve Bodies: 3000 PSI (207 Bar) = Aluminum

(2024-T4)

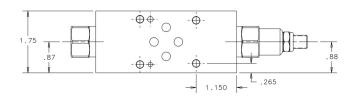
F03MSV-CDA / F03MSV-CDB / F03MSV-CDC

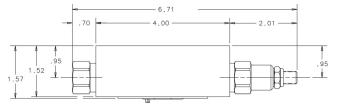


FLOW CONTROL VALVE, PRESSURE COMPENSATED WITH CHECK

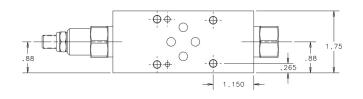
DIMENSIONS

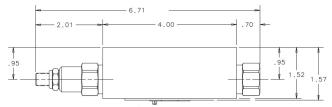
F03MSV-CDA



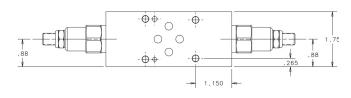


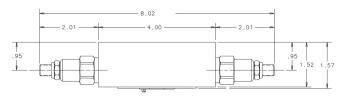
F03MSV-CDB



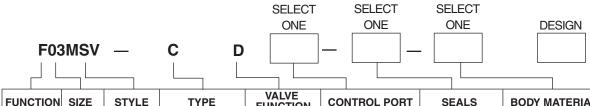


F03MSV-CDC





ORDERING INFORMATION

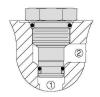


FUNCTION	SIZE	STYLE	TYPE		LVE CTION	CONT	TROL PORT	SE	ALS	BODY	MATERIAL
FLOW		MODULAR	PRESSURE		ER-IN	CODE	LOCATION	CODE		CODE	
CONTROL VALVE	D03	STACK	COMPENSATED	1	OR ER-OUT	Α	A PORT		BUNA N		ALUMINUM
	NG6	VALVE		W	ITH	В	B PORT	Α	(STD)	Α	(STD)
	(CETOP 3)				ERSE IUCK	С	A & B PORT	G	VITON		

Body Only Assembly:

Code A, B & C Aluminum (Part No.) - 550425K

Includes Seal Retainer Plate, O-rings & Locating Pin.



General Information:

• Cartridge cavity is Sun T-13A with a flow pattern set up for metered flow port 1 to port 2 and free flow port 2 to port 1.

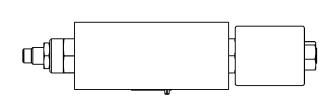
FDBA-LAN Cartridge # Buna N FDBA-LAV Viton

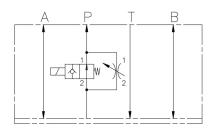
TYPICAL ORDERING CODE: F03MSV-CDA-AA



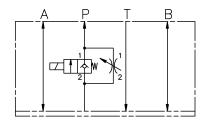
F03MSV-NSIP

TWO SPEED FLOW CONTROL, DIRECT OPERATED

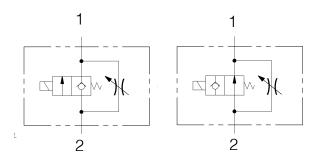




VALVE TYPE NORMALLY OPEN TWO SPEED VALVE WITH FULL FLOW AND METERED FLOW WHEN ENERGIZED



VALVE TYPE NORMALLY CLOSED TWO SPEED VALVE WITH FULL FLOW AND METERED FLOW WHEN ENERGIZED



DESCRIPTION

Utilizes a direct operated cartridge type electrical poppet valve to allow system flow through or block it off. The fluid will then flow through the needle valve.

OPERATIONS

The cartridge valve design incorporates a single solenoid acting on a poppet. This will either open the poppet allowing flow or close it blocking flow.

When the poppet is in the closed position, the fluid will pass through the adjustable needle valve giving you a restricted flow. This allows full system flow and a restricted flow volume.

FEATURES & BENEFITS

- All external parts are zinc-plated for long life against elements.
- All cartridges are 100% tested functionally.
- Industry common cavity.
- Coil uses standard DIN 43650 Connector.

SPECIFICATIONS

Valve Bodies: 3000 PSI (207 Bar) = Aluminum

(2024-T4)

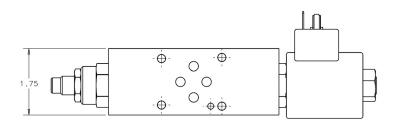
F03MSV-NSIP

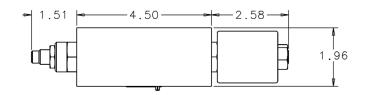


TWO SPEED FLOW CONTROL, DIRECT OPERATED

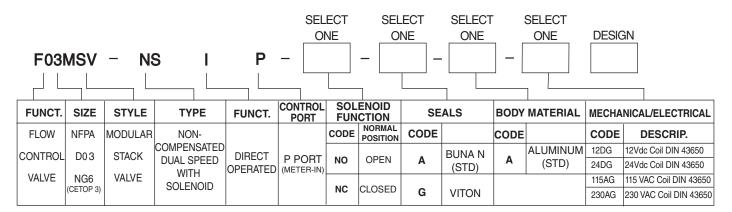
DIMENSIONS

F03MSV-NSIP





ORDERING INFORMATION



Body Only Assembly:

Aluminum (Part No.) - 552241K

Optional DIN 43650 Connector: Black (Part No.) - VEA-3F



General Information:

Cartridge cavity is a HydraForce VC10-2 with a flow pattern set up for metered flow port 2 to port 1. Electrical valve flow is from port 2 to port 1.

Needle Valve Cartridge # NV10-20A-0-N Buna N NV10-20A-0-V

Electrical Cartridge # SV10-20-0-N-**** Buna N Normally Closed SV10-20-0-V-**** Viton Normally Closed

SV10-21-0-N-*** Buna N Normally Open SV10-21-0-N-**** Viton Normally Open

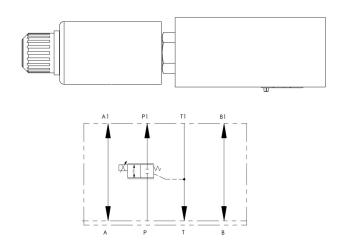
**** = Coil Voltage

TYPICAL ORDERING CODE: F03MSV-NSIP-NO-AA-115AG



EF03MSV-D

PROPORTIONAL FLOW CONTROL, DIRECT OPERATED

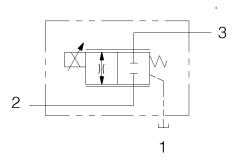


TYPICAL PERFORMANCE SPECIFICATIONS*

	Code 16	4.3 gpm	16.2 lpm
	Code 28	7.5 gpm	28.4 lpm
MAXIMUM OPERATING PRESSURE	Ports 2 and 3	300 psi	207 bar
TYPICAL RESPONSE TIME† (Nominal)	10 to 90% Spool Travel 90 to 10% Spool Travel 30 to 90% Spool Travel 90 to 30% Spool Travel	45 20	ms ms ms
SPOOL STROKE	Closed to open	1.20 in.	3.05 mm
HYSTERESIS	With Dither	<	6%
THRESHOLD	With Dither	< 3	3%
REPEATABILITY	With Dither	er < 3%	
DEADBAND		16% nominal of spool trave	
VOLTAGE (Nominal)	Code 12 Code 24		VDC VDC
CURRENT (Maximum)	Code 12 Code 24		Amp Amp
WATTAGE (I ^e R) @ 76° F. (24° C.) (Continuous)	Code 12 Code 24	19	
COIL RESISTANCE @ 68° F. (20° C.)	Code 12 Code 24	3.8 15.2	Ohms Ohms
DUTY CYCLE			us @ rated ications
FLUID VISCOSITY	<u>Operating</u> Maximum	80-35 30-400	
FLUID CLEANLINESS LE	√EL	(SAE 0	Code 16/13 Class 4) Faner

*NOTE: Data taken with fluid temperature at 120°F. (49°C.) and viscosity at 100 SUS (20.6 Cs), inlet pressure @ 1000 psi (69 bar) using Continental Hydraulics ECM4 electronic controller.

†NOTE: Response times are effected by pressure, viscosity and flow rate



DESCRIPTION

Utilizes a direct operated cartridge type proportional flow control to create a constant flow between the inlet and the outlet of an orifice or valve.

OPERATIONS

The cartridge valve design incorporates a single proportional solenoid acting directly on a spool via a drive pin and is opposed by an offset spring.

Without current applied to the solenoid the offset spring will hold the valve spool in a blocked flow condition. Applying an electrical current to the solenoid will shift the spool against the spring and create an orifice between ports 2 and 3. This orifice size is proportional to the applied solenoid current.

FEATURES & BENEFITS

- Fewer moving parts.
- No minimum pressures.
- Hardened spool and sleeve for long life.
- Manual override pin.
- Low internal leakage.
- Uses standard C10-3 mounting cavity.
- Coil uses standard DIN 43650 Connector.

SPECIFICATIONS

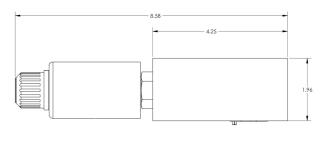
Valve Bodies: 3000 PSI (207 Bar) = Aluminum

(2024-T4)

PROPORTIONAL FLOW CONTROL, DIRECT OPERATED

DIMENSIONS

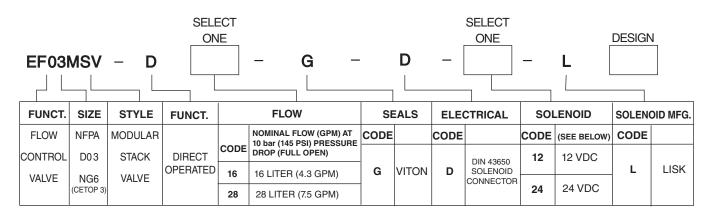
EF03MSV-D





Shown with DIN electrical connector for measurement. Connector must be purchased separately.

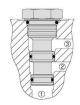
ORDERING INFORMATION



Body Only Assembly:

Aluminum (Part No.) - 1001121K

Optional DIN 43650 Connector: Black (Part No.) - VEA-3F



General Information

Cartridge cavity is C10-3 with a flow pattern set up for metered flow port 2 to port 3 and port 1 going back to reservoir.

Cartridge #:

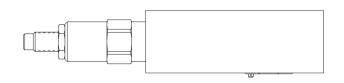
EF10C-D16-GD-12L 12 VDC, 16 Liters 24 VDC, 16 Liters 12 VDC, 28 Liters EF10C-D16-GD-24L EF10C-D28-GD-12L 24 VDC, 28 Liters EF10C-D28-GD-24L

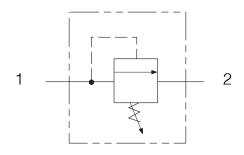
TYPICAL ORDERING CODE: EF03MSV-D16-GD-12L

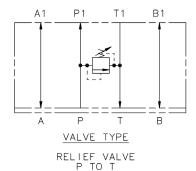


P03MSV-RP

PRESSURE RELIEF VALVE, PILOT OPERATED / BALANCED SPOOL







DESCRIPTION

This pilot-operated pressure relief cartridge valve with balanced sliding spool provides accurate, smooth pressure regulation.

OPERATIONS

The valve blocks flow from port 1 to port 2 until sufficient pressure is present at port 1 to force the pilot poppet from its seat, thus opening the valve. This cartridge relief valve offers a smooth transition in response to a load change in a hydraulic circuit.

FEATURES & BENEFITS

- Leakproof screw adjustment cannot be backed out of valve.
- All external parts are zinc-plated for long life against elements.
- All cartridges are 100% tested functionally.
- Industry common cavity.

SPECIFICATIONS

Flow: 30 GPM (113 L/M) Nominal

Internal Leakage: 115cc/min (7 cu. In/min)

Valve Bodies: 3000 PSI (207 Bar) = Aluminum

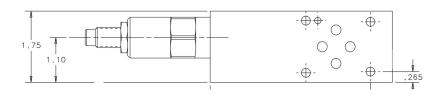
(2024-T4)

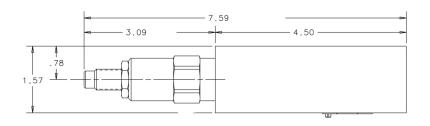


PRESSURE RELIEF VALVE, PILOT OPERATED / BALANCED SPOOL

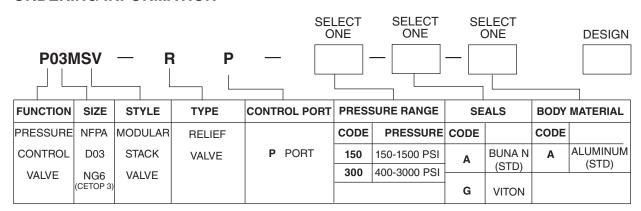
DIMENSIONS

P03MSV-RP





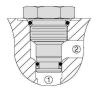
ORDERING INFORMATION



Body Only Assembly:

Aluminum (Part No.) - 552481K

Includes O-rings & Locating Pin.



General Information

Cartridge cavity is HydraForce VC10-2 with a flow pattern set up for relief flow port 1 to port 2.

Cartridge #:

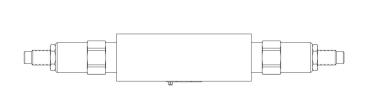
RV10-26A-0-N-15 Buna N 1500 PSI RV10-26A-0-V-15 Viton 1500 PSI 3000 PSI RV10-26A-0-N-30 Buna N RV10-26A-0-V-30 Viton 3000 PSI

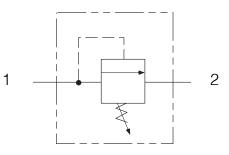
TYPICAL ORDERING CODE: P03MSV-RP-150-AA

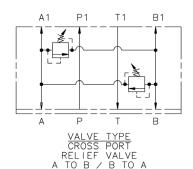


P03MSV-XC

CROSS PORT VALVE, PILOT OPERATED / BALANCED SPOOL







DESCRIPTION

Utilizes a cartridge type, guided poppet, hydraulic operated check valve as a blocking or load-holding device for high pressure applications.

OPERATIONS

The valve allows free flow from the work port to the outlet port and blocks flow in the opposite direction. Free flow will be allowed from the outlet port to the work port when at least one-third of the load induced pressure is sensed in the opposing work port.

FEATURES & BENEFITS

- All external parts are zinc-plated for long life against elements.
- All cartridges are 100% tested functionally.
- Industry common cavity.

SPECIFICATIONS

Flow: 30 GPM (113 L/M) Nominal

Internal Leakage: 115cc/min (7 cu. In/min)

Valve Bodies: 3000 PSI (207 Bar) = Aluminum

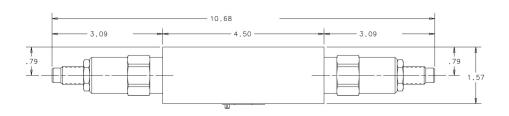
(2024-T4)

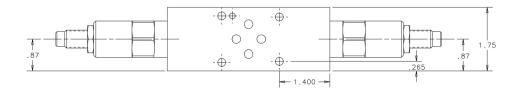


CROSS PORT VALVE, PILOT OPERATED / BALANCED SPOOL

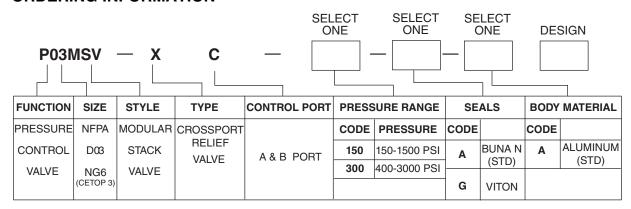
DIMENSIONS

P03MSV-XC





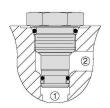
ORDERING INFORMATION



Body Only Assembly:

Aluminum (Part No.) - 552482K

Includes O-rings & Locating Pin.



General Information

Cartridge cavity is HydraForce VC10-2 with a flow pattern set up for relief flow port 1 to port 2.

Cartridge #:

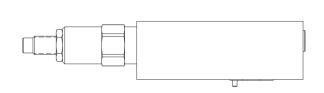
RV10-26A-0-N-15 Buna N 1500 PSI RV10-26A-0-V-15 Viton 1500 PSI RV10-26A-0-N-30 Buna N 3000 PSI RV10-26A-0-V-30 Viton 3000 PSI

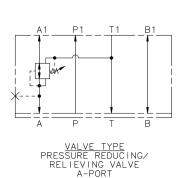
TYPICAL ORDERING CODE: P03MSV-XC-150-AA

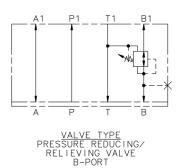


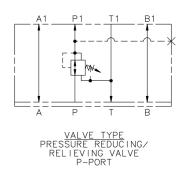
P03MSV-PDRA / P03MSV-PDRB / P03MSV-PDRP

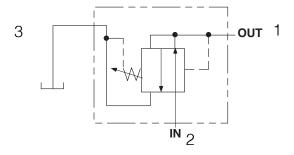
PRESSURE REDUCING / RELIEVING VALVE, PILOT OPERATED, SLIDING SPOOL











DESCRIPTION

This pilot-operated hydraulic pressure reducing/ relieving valve acts as a pressure-regulating device for a secondary circuit. It features a sliding spool and screw-in cartridge.

OPERATIONS

The valve will allow flow from the inlet port to the controlled port until pressure in the controlled port exceeds the force of the spring bias. Then the spool will shift and restrict. This causes reduced pressure in the controlled port. The valve will maintain the same pressure as the force of the spring setting regardless of the pressure at the inlet port. In this mode, the valve will also relieve from the controlled port to the drain port, regulating pressure at the controlled port.

FEATURES & BENEFITS

- All external parts are zinc-plated for long life against elements.
- All cartridges are 100% tested functionally.
- Industry common cavity.

SPECIFICATIONS

Flow: 15 GPM (56 L/M) Nominal

Pilot Control

Internal Leakage: .13 GPM (.49 L/M) Nominal

2500 PSI (175 Bar) = Aluminum Valve Bodies:

(2024-T4)

Gauge Port: #4 SAE Straight Thread

P03MSV-PDRA / P03MSV-PDRB / P03MSV-PDRP



PRESSURE REDUCING / RELIEVING VALVE. PILOT OPERATED. SLIDING SPOOL

DIMENSIONS P03MSV-PDRA $\dot{\oplus}\dot{\oplus}$.06 0 3.09 \circ 0 \bigcirc P03MSV-PDRB 0 0 \circ 0 P03MSV-PDRP 06 0 0 . 53 4 ORDERING INFORMATION **SELECT SELECT SELECT SELECT** ONE ONE ONE ONE **DESIGN** P03MSV — PDR **FUNCTION** SIZE **STYLE** VALVE FUNCTION CONTROL PORT **ADJUSTMENT RANGE SEALS BODY MATERIAL** PRESSURE NFPA MODULAR REDUCING/ CODE LOCATION CODE PRESSURE (PSI) CODE CODE CONTROL STACK **RELIEVING** BUNA N D03 Α A PORT 150 150-1500 ALUMINUM (STD) (STD) VALVE PILOT VALVE NG6 В **B PORT** 300 400-3000 (CETOP 3) G VITON **OPERATED** P PORT **Body Only Assembly: General Information**

PDRA

Aluminum (Part No.) - 552493K

<u>PDRB</u>

Aluminum (Part No.) - 552483K

<u>PDRP</u>

Aluminum (Part No.) - 552484K

Includes O-rings & Locating Pin.

Cartridge cavity is HydraForce VC10-3 with a flow pattern set up for reduced pressure from port 2 to port 1 with port 3 to reservoir.

Cartridge #:

PR10-36A-0-N-15 1500 PSI Buna N PR10-36A-0-V-15 Viton 1500 PSI

PR10-36A-0-N-30 Buna N 3000 PSI PR10-36A-0-V-30 Viton 3000 PSI

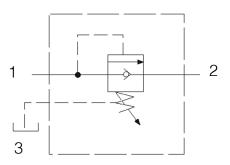
TYPICAL ORDERING CODE: P03MSV-PDRA-150-AA

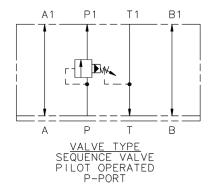


P03MSV-SP

SEQUENCE VALVE, POPPET TYPE WITH FREE REVERSE FLOW







DESCRIPTION

This pilot-operated, pressure sequence valve uses a screw-in poppet type cartridge with built-in free reverse flow check.

OPERATIONS

The valve blocks flow from the inlet port to the outlet port until sufficient pressure is present at the sense port to force the pilot poppet from its seat, thus opening the valve. This sequence valve offers free reverse flow from the outlet port to the inlet port.

FEATURES & BENEFITS

- · Adjustment screw cannot be backed out of the valve.
- All external parts are zinc-plated for long life against elements.
- All cartridges are 100% tested functionally.
- Uses Sun T-11A Cavity.

SPECIFICATIONS

Flow: 15 GPM (56 L/M) Nominal

Internal Leakage: 2 IN3/min/1000 psi

Valve Bodies: 3000 PSI (207 Bar) = Aluminum

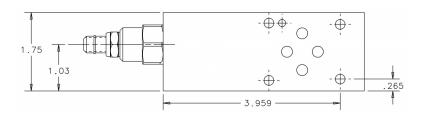
(2024-T4)

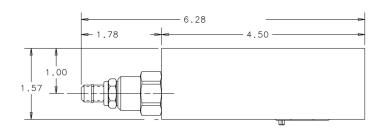


POPPET TYPE WITH FREE REVERSE FLOW

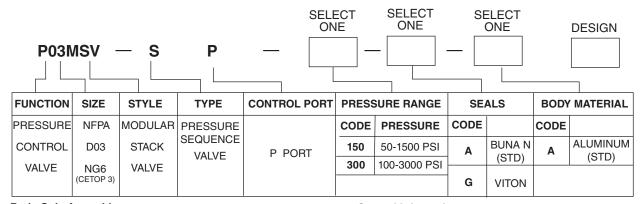
DIMENSIONS

P03MSV-SP





ORDERING INFORMATION



Body Only Assembly:

Aluminum (Part No.) - 550479K

Includes O-rings & Locating Pin.



General Information

Cartridge cavity is Sun T-11A with a flow pattern set up for sequence flow port 1 to port 2 & port 3 as the drain.

Cartridge #:	RSDC-LBN	Buna N	1500 PSI
	RSDC-LAN	Buna N	3000 PSI
	RSDC-LBV	Viton	1500 PSI
	RSDC-LAV	Viton	3000 PSI

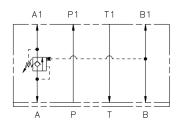
TYPICAL ORDERING CODE: P03MSV-SP-150-AA



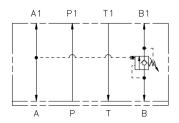
P03MSV-CA / P03MSV-CB / P03MSV-CC

COUNTERBALANCE, PILOT OPERATED

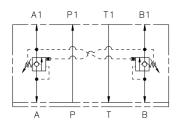




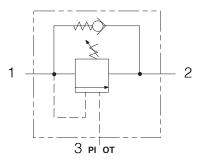
VALVE TYPE COUNTERBALANCE VALVE A PORT



VALVE TYPE COUNTERBALANCE VALVE B PORT



VALVE TYPE COUNTERBALANCE VALVE A & B PORT



DESCRIPTION

Utilizes a cartridge type, guided poppet, hydraulic operated, pilot assisted, counterbalance valve as a blocking or load-holding device for high pressure applications.

OPERATIONS

This valve controls moving load and prevents it from running ahead of the pump and locking the load in any position. It also provides static overload and thermal expansion protection.

This valve is a modulating device that allows free flow from the valve to the outlet port and then blocks reverse flow until pilot pressure inversely proportional to the load pressure is sensed at the opposite work port modulating out flow from the work port back to the valve.

FEATURES & BENEFITS

- Leak proof screw adjustment.
- Adjustment screw cannot be backed out of the valve.
- All external parts are zinc-plated for long life against elements.
- All cartridges are 100% tested functionally.
- Uses Sun T-11A Cavity.

SPECIFICATIONS

Flow: Nominal

Pilot Ratio: 3:1 for 1500 PSI, 4.5:1 fir 3000 PSI Internal Leakage: 5 drops per minute maximum at PSI below crack pressure

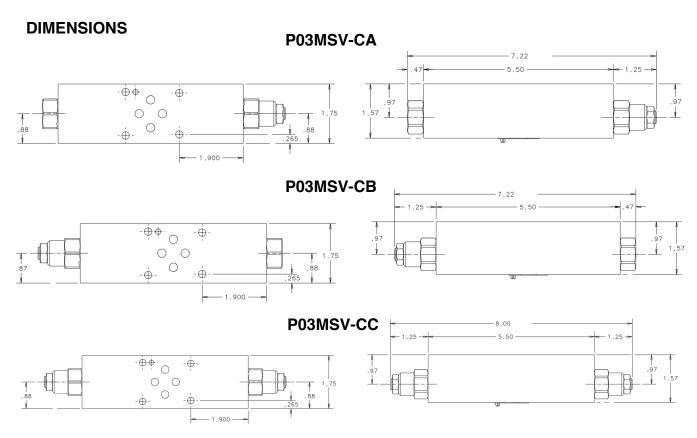
Valve Bodies: 3000 PSI (207 Bar) = Aluminum

(2024-T4)

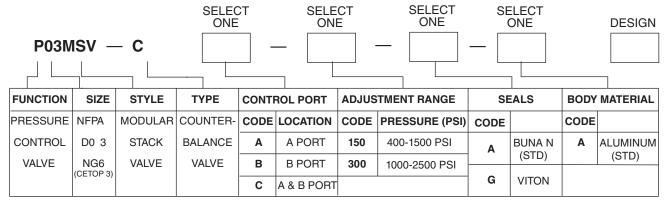
P03MSV-CA / P03MSV-CB / P03MSV-CC



COUNTERBALANCE, PILOT OPERATED

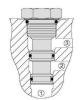


ORDERING INFORMATION



Body Only Assembly:

Aluminum (Part No.) - 550424K



General Information

Cartridge cavity is Sun T-11A with a flow pattern set up for blocked flow port 1 to port 2, free flow port 2 to port 1 & port 3 as the pilot signal.

Cartridge #:

 CBCA-LIN
 Buna N
 1500 PSI

 CBCG-LKN
 Buna N
 3000 PSI

 CBCA-LIV
 Viton
 1500 PSI

 CBCG-LKV
 Viton
 3000 PSI

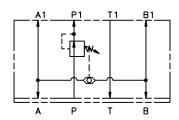
TYPICAL ORDERING CODE: P03MSV-CA-150-AA



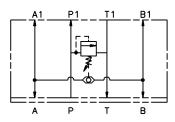
P03MSV-RCC / P03MSV-BCC

PRESSURE CONTROL VALVE ACCESSORIES





VALVE TYPE
PRESSURE COMPENSATOR
(RESTRICTIVE)



VALVE TYPE PRESSURE COMPENSATOR (BY-PASS)

DESCRIPTION

Utilizes a cartridge type pressure reducing or relief valve to create a constant pressure differential between the inlet and the outlet of an orifice or valve.

OPERATIONS

The valve controls the pressure drop by sensing the pressures in port A & B which is added to the spring setting causing the valve to open or close so it maintains a constant pressure drop. This will improve your system performance when widely changing loads are seen.

FEATURES & BENEFITS

- Low friction seal on the pilot piston.
- All external parts are zinc-plated for long life against elements.
- All cartridges are 100% tested functionally.
- Uses Sun T-11A Cavity for cartridge.
- Uses HydraForce VC04-B3 Cavity for shuttle.

SPECIFICATIONS

Flow: **RCC** 10 GPM (37 L/M) Nominal

> **BCC** 15 GPM (56 L/M) Nominal

Valve Bodies: 3000 PSI (207 Bar) = Aluminum

(2024-T4)

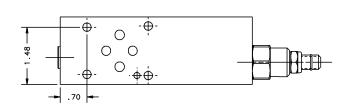
P03MSV-RCC / P03MSV-BCC

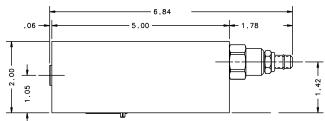


PRESSURE CONTROL VALVE ACCESSORIES

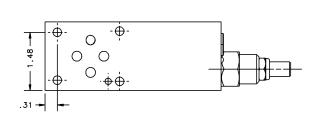
DIMENSIONS

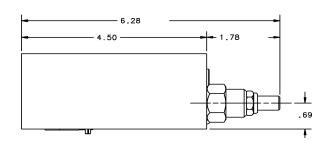
P03MSV-RCC



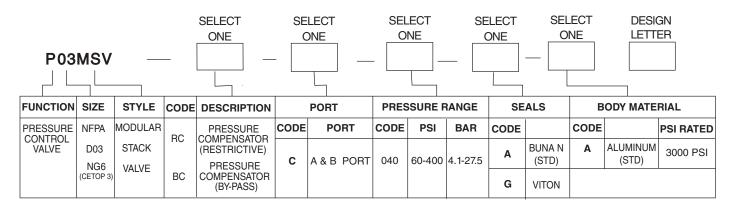


P03MSV-BCC





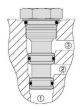
ORDERING INFORMATION



Body Only Assembly:

Aluminum (Part No.) - 552978K

Aluminum (Part No.) - 552990K



General Information

Cartridge cavity is Sun T-11A with RCC flow pattern set up for cartridge flowing port 2 to port 1. Port 3 is A or B sensor. BCC flow patern set up for cartridge flowing port 1 to port 2. Port 3 is A or B sensor.

Cartridge #: PBDB-LQN **RCC** Buna N PBDB-LQV Viton

BCC RSDC-LQN Buna N RSDC-LQV Viton LS04-B30-0-N Shuttle Buna N

LS04-B30-0-V

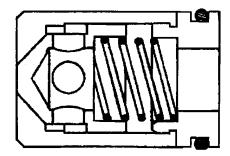
TYPICAL ORDERING CODE: P03MSV-RCC-040-AA

Viton



CDC-12 CHECK VALVE

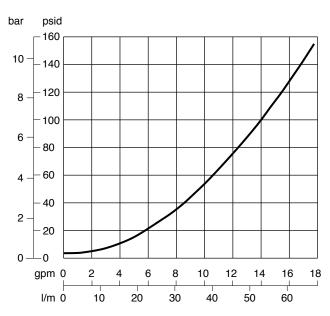
DIRECT-OPERATED, CARTRIDGE



DESCRIPTION

The check valve is designed to be installed in a cavity in the subplate or manifold, and is held in place by the directional valve or manifold valve.

TYPICAL PRESSURE DROP



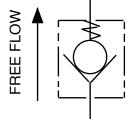
All pressure drops shown on this data page are based on 100 SUS fluid viscosity and 0.87 specific gravity.

For any other specific gravity (G_1) , the pressure drop (ΔP_1) will be approximately $\Delta P_1 = \Delta P (G_1/G)$.

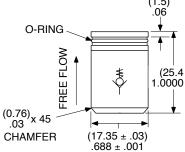
TYPICAL PERFORMANCE SPECIFICATIONS

FLOW RATES	Maximum	18 gpm	68 l/m	
MAXIMUM OPER PRESSURE	RATING	3500 psi	241 bar	
INTERNAL LEAK (Across Check) 3500 psi, 100 St	,	2 cipm	33 ml/m	
CRACK	CRACK Minimum		.28 bar	
PRESSURE	Maximum	8 psi	.55 bar	
SEALS		VITON		
WEIGHT		.25 lbs.	0.1 kg	

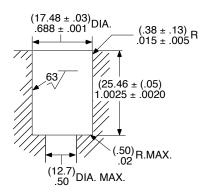
DIMENSIONS SHOWN IN: (MILLIMETERS) INCHES



CARTRIDGE



CARTRIDGE CAVITY DETAIL



ORDERING INFORMATION

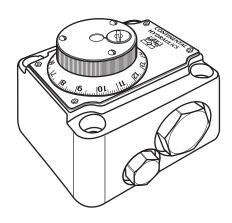
CDC - 12

F12M FLOW CONTROL VALVE

TYPICAL PERFORMANCE



LOCKABLE, PRESSURE COMPENSATED

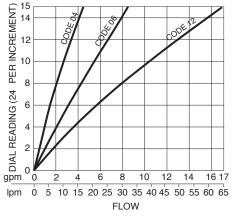


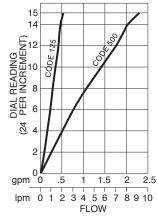
DESCRIPTION

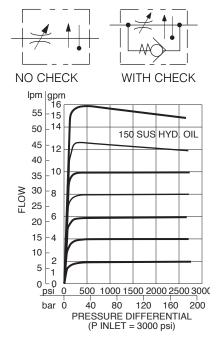
The Flow Control Valve is pressure compensated to maintain constant flow out of the valve regardless of pressure changing to the inlet or outlet port. Exclusive internal pressure balancing allows easy adjustment of flow setting under pressure. Pressure compensation will maintain preset flow with 1 to 5%, depending on the basic flow range, as long as there is 150 psi pressure differential between the inlet and outlet ports. The dial is calibrated for easy and repeatable flow settings. Continental Hydraulics' unique sharp edged orifice design means that the valve is immune to temperature or fluid viscosity changes. This valve is internallly drained, therefore, eliminating the drain piping.

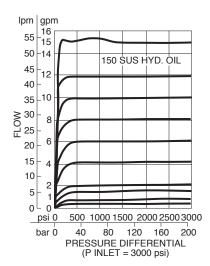
SPECIFICATIONS

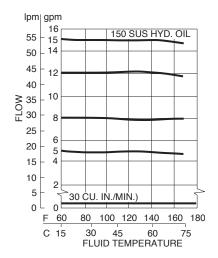
FLOW RATES	Maximum	16.5 gpm	68 l/m
MINIMUM CONTROLLI	ED FLOW	20 cipm	330 cc/m
MAXIMUM INTERNAL LEAKAGE & SHUTOFF @ 3000 psi	w/check w/o		80 ml/m 50 ml/m
MAXIMUM PRESSURE		3000 psi	207 bar
MINIMUM PRESSURE COMPENSATION		150 psi	10.3 bar
MOUNTING INTERFAC	NFDP#	2F06	
WEIGHT		8.5 lbs	3.8 kg







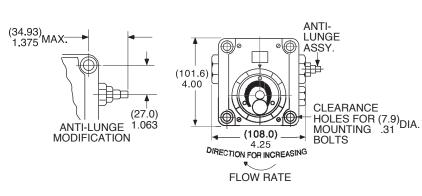




F12M

LOCKABLE, PRESSURE COMPENSATED

STANDARD DIMENSIONS



ANTI-LUNGE ASSEMBLY

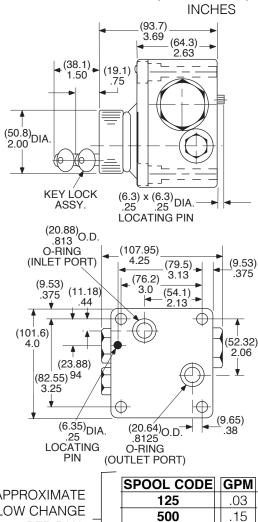
When the flow control valve is initially activated, there is a very short time lapse before the pressure compensator spool reaches the controlling position. The anti-lunge device provides an adjustable mechanical stop to prevent the spool from over opening. Follow these steps to adjust the anti-lunge device:

- 1. Set the desired flow control speed setting:
- 2. Turn the device clockwise until the feed rate slows slightly;
- 3. Reverse the adjustment screw one-half turn.
- 4. Repeat these steps each time the flow setting

STANDARD KEY LOCK ASSEMBLY

This lock prevents tampering with the valve setting. Place the supplied allen head inch into the screw head and turn clockwise to lock the setting. Two keys are supplied and all locks will use the same key.

ORDERING INFORMATION

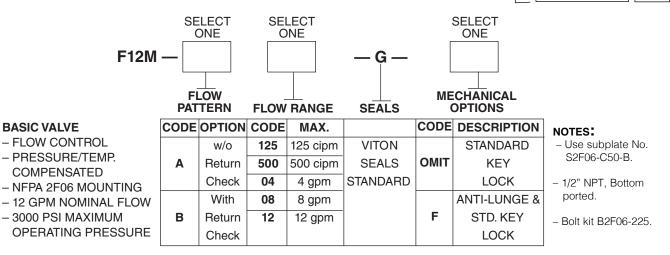


DIMENSIONS SHOWN IN: (MILLIMETERS)

4 DDD 0 \	SPOOL COL
APPROXIMATE	125
FLOW CHANGE	500
PER DIAL	04
INCREMENT	08
	12

.<u>25</u> .60

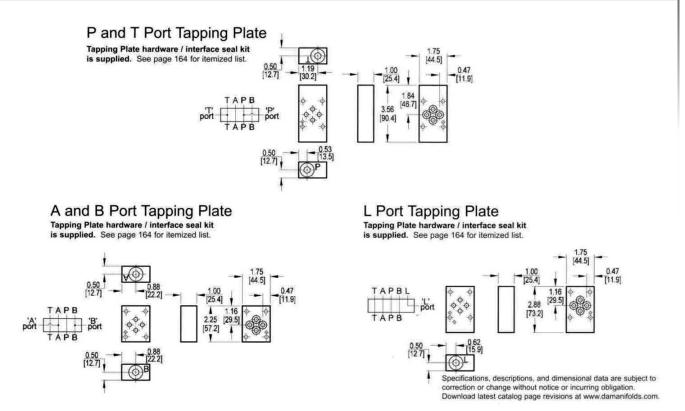
1.00



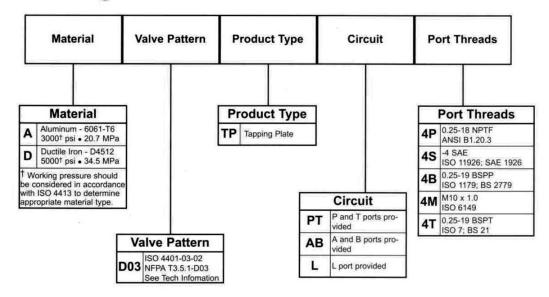
TYPICAL ORDERING CODE: F12M-A04-G-F

D03 TAPPING PLATES





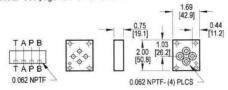
Ordering Information



D03 TAPPING PLATES

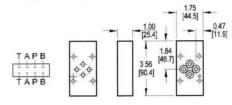
Orifice Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 164 for itemized list.



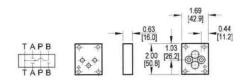
Spot Drilled Tapping Plate

Tapping Plate hardware / interface seal kit is supplied. See page 164 for itemized list.



B to T vent Tapping Plate

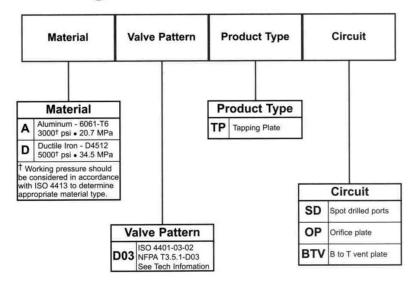
Tapping Plate hardware / interface seal kit is supplied. See page 164 for itemized list.



Specifications, descriptions, and dimensional data are subject to correction or change without notice or incurring obligation.

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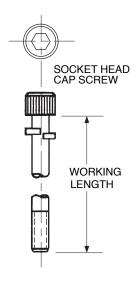
Ordering Information

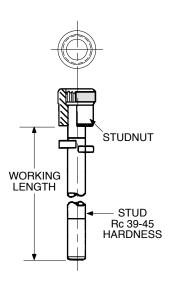


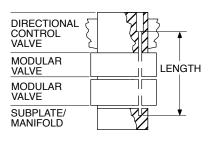
VALVE BOLT KITS

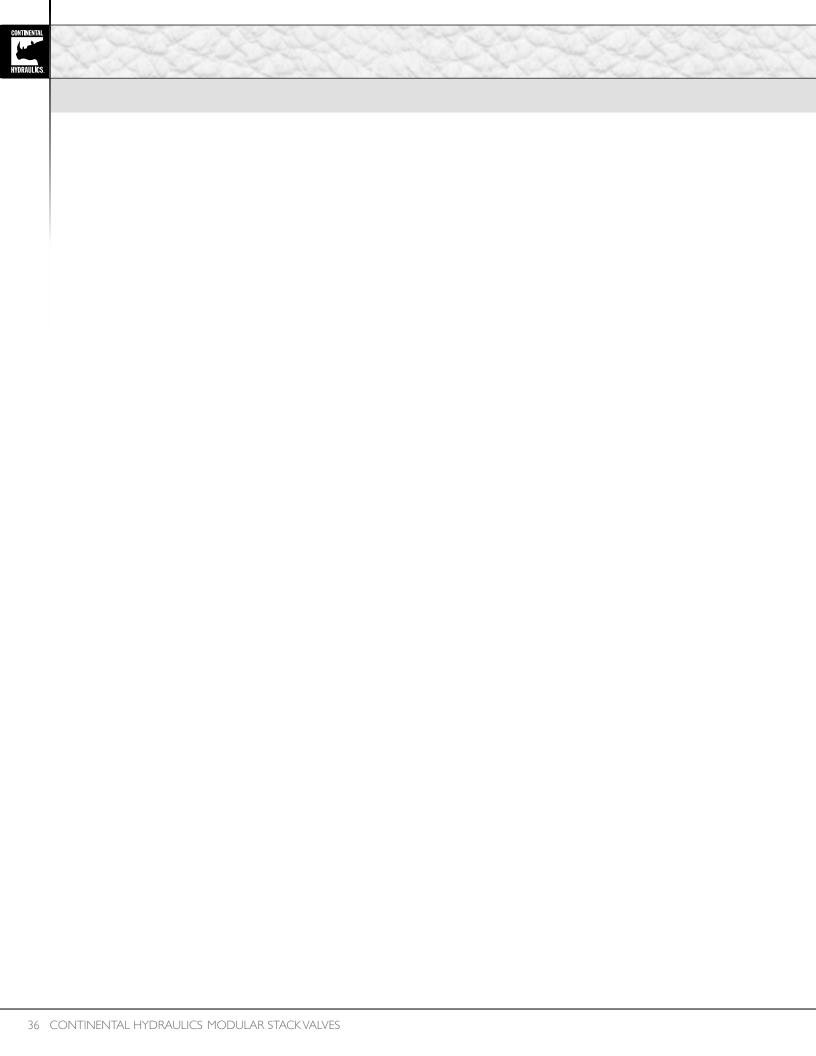


MODULAR STACK VALVE	VALVE STACK(MM) INCH	ORDER CODE	TYPE	WORKING LENGTH (MM) INCH	WEIGHT lbs. (kg)
V5M / VD03M NFPA D03	DIRECTIONAL VALVE ONLY	BD03-100	BOLT	(25.5) 1.00	(0.02) 0.05
CETOP 3 NG6	VALVE + (1)(40.0) MODULAR 1.57 STACK	BD03-250	BOLT	(63.8) 2.50	(0.04) 0.08
KIT: (4) 10-24NC FASTENERS	VALVE + (1)(50.0)MODULAR 1.96 STACK	BD03-300	BOLT	(76.0) 3.00	(0.05) 0.13
(4) #10 LOCKWASHERS	VALVE + (2)(40.0)MODULAR 1.57 STACK	BD03-4125	BOLT	(104.8) 4.125	(0.08) 0.18
	VALVE +(1) (40.0) +(1) (50.0) MODULAR 1.57 1.96	BD03-450	BOLT	(114.0) 4.50	(0.09) 0.20
	VALVE + (3) (40.0) MODULAR 1.57 STACK	BD03-575	BOLT	(146.0) 5.75	(0.10) 0.23
	VALVE+ (2) (40.0) MODULAR 1.57 STACK	BD03-460	STUD	(104.8) 4.125	(0.08) 0.18
	VALVE + (3) (40.0)MODULAR 1.57 STACK	BD03-616	STUD	(146.0) 5.75	(0.10) 0.23
V12M / VD0-5M NFPA D05 CETOP 5	DIRECTIONAL VALVE ONLY	BD05-175	BOLT	(44.6) 1.75	(0.05) 0.11
NG10	VALVE + (1)(55.0)MODULAR 2.17 STACK	BD05-400	BOLT	(102.0) 4.00	(0.10) 0.24
KIT: (4) 1/4-20NC FASTENERS	VALVE + (2)(55.0)MODULAR 2.17 STACK	BD05-6125	BOLT	(155.6) 6.125	(0.20) 0.44
(4) 1/4" LOCKWASHERS	VALVE + (3)(55.0)MODULAR 2.17 STACK	BD05-825	BOLT	(209.6) 8.25	(0.25) 0.55
	VALVE + (2) (55.0)MODULAR 2.17 STACK	BD05-667	STUD	(155.6) 6.125	(0.20) 0.44
	VALVE + (3) (55.0)MODULAR 2.17 STACK	BD05-884	STUD	(209.6) 8.25	(0.25) 0.55
V50M / VD08M DVS50M	DIRECTIONAL VALVE ONLY	BD08-275	BOLT	(70.1) 2.75	(0.57) 1.25
NFPA D08 CETOP 8 NG25	VALVE + (1)(88.9)MODULAR 3.44 STACK	BD08-625	BOLT	(159.4) 6.25	(1.02) 2.25
(6) 1/2-13NC FASTENERS	VALVE + (1)(101.6)MODULAR 4.00 STACK	BD08-675	BOLT	(172.1) 6.75	(1.08) 2.40
(6) 1/2" LOCKWASHERS	VALVE + (2) (88.9) MODULAR 3.44 STACK	BD08-9625	BOLT	(244.5) 9.625	(1.70) 3.75
	VALVE +(1) (88.9)+(1)(101.6) MODULAR 3.44 4.00	BD08-1020	BOLT	(260.0) 10.25	(1.81) 4.00
	VALVE + (2)(101.6)MODULAR 4.0 STACK	BD08-1080	BOLT	(273.0) 10.75	(1.87) 4.13
	VALVE + (2) (88.9) MODULAR 3.44 STACK	BD08-1025	STUD	(244.5) 9.625	(1.70) 3.75
	VALVE +(1) (88.9) +(1)(101.6) MODULAR 3.44 4.00	BD08-1075	STUD	(260.0) 10.25	(1.81) 4.00
	VALVE +(2)(101.6)MODULAR 4.00 STACK	BD08-1125	STUD	(273.0) 10.75	(1.87) 4.13
V100M / VD10M NFPA D10 CETOP 10 KIT: (6) 3/4-10NC FASTENERS (6) 3/4" LOCKWASHERS	DIRECTIONAL VALVE ONLY	BD10-250	BOLT	(63.8) 2.50	(1.19) 2.63
		VE			
F12M NFPA 2F06 KIT: (4) 5/16"-18NC FASTENERS (4) 5/16" LOCKWASHERS	FLOW CONTROL	B2F06-225	BOLT	(57.8) 2.25	(0.11) 0.25









MODULAR STACK VALVES



ISO 9001:2000 CERTIFIED

When reliability and durability count....count on Continental Hydraulics!

Continental Hydraulics is a world leading hydraulic components manufacturer. Since 1955 we've been designing and manufacturing hydraulic equipment to withstand the most demanding applications. Continental Hydraulics is ISO 9001:2000 Certified.

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Continental Hydraulics welcomes the opportunity to work with you to help design your hydraulic system from the ground up. Our Application specialists and our trained local support Distributors can advise you of the most efficient, cost-effective components available off the shelf, or work with you on custom designs to meet your needs.

Product Characteristics

Continental Hydraulic's products are designed to provide maximum overall value. Reliability, durability, and efficiency are designed in. Ease of maintenance, quiet operation and low operating costs are common design features.

Product Lineup Pumps

- PVR Vane Pumps, rugged duty pumps for medium pressure applications
- PVX Vane Pumps, quiet pumps for higher pressure applications
- HPV Piston Pumps, efficient pumps for higher pressure applications

Valves

- D03/5/8/10 Directional Control Valves, for a variety of applications
- D03/5/8 Proportional Control Valves offer more control options, from programmable On-board amplifiers to panel and Euro card mounts.
- Modular Stack Valves for controlling flows and pressures in industrial and/or mobile applications
- Cartridge Valves for controlling flows and pressures in compact applications

Power Units

- Little Champ series for smaller and/ or economical applications
- JIC and L-Shape series for larger industrial applications

- Available from fractional horse power and 3 gallon tank size, to 100 horse power, 330 gallon tank, straight out of the catalog.
- Custom Designed and larger units to match your application, exactly

Continental Hydraulics manufactured components are covered by a 3 year warranty!

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Contact your Continental Hydraulics representative for solutions to your toughest hydraulics problems. Whether it's reducing your operating expenses, or increasing your production capability, you can count on Continental Hydraulics!







